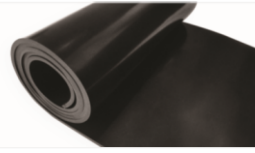


ABRA-COMBI 6045

PRODUCT CODE – AB 60-45-60



TECHNICAL SPECIFICATIONS

PROPERTIES	TEST METHOD	VALUES	TEST METHOD	VALUES
		FPS UNITS		FPS UNITS
SPECIFIC GRAVITY	-	1.15 ± 0.05	ASTM D297	1.15 ± 0.05
HARDNESS	ISO 48-4	60/45/60 ± 5 Sh A	ASTM D2240	60/45/60 ± 5 Sh A
TENSILE STRENGTH (min)	ISO 37	2133 PSI	ASTM D412	150 kg/cm 2
ELONGATION AT BREAK (min)	ISO 37	500 %	ASTM D412	500%
COMPRESSION SET (70°C/24 hrs/25% compression) (max)	ISO 815-1	20 %	ASTM D395 METHOD B	20 %
ABRASION RESISTANCE (max)	ISO 4649	130 mm ³ (10 N)	ASTM D5963	130 mm ³ (10 N)
TEAR RESISTANCE (Angular) min	ISO 34-1	252 Lbs/Inch	ASTM D624	45 Kg/cm
CHANGE IN PROPERTIES AFTER HEAT AGEING FOR (72 hrs. AT 70 °C)			ASTM D573	
--- HARDNESS (Pts)		+ 5 (Max)		+ 5 (Max)
--- TENSILE STRENGTH (%)		+ 10 / - 25		+ 10 / - 25
--- ELONGATION AT BREAK (%)		+ 10 / - 25		+ 10 / - 25
VOLUME SWELL : AT 70°C FOR 72 HRS			ASTM D 471	
IN IRM OIL NO.901		NOT RECOMMENDED		NOT RECOMMENDED
IN IRM OIL NO.902		NOT RECOMMENDED		NOT RECOMMENDED
IN IRM OIL NO.903		NOT RECOMMENDED		NOT RECOMMENDED
CHEMICAL RESISTANCE				
--- OZONE		FAIR	ASTM D 1149	FAIR
--- DILUTE ACIDS AND BASES		NOT RECOMMENDED		NOT RECOMMENDED
--- CONCENTRATED ACIDS AND BASES		NOT RECOMMENDED		NOT RECOMMENDED
--- OILS		NOT RECOMMENDED		NOT RECOMMENDED
--- SOLVENTS		NOT RECOMMENDED		NOT RECOMMENDED
TEMPERATURE RANGE		-30° to + 70° C		-30 ° to + 70° C
COLOR		BLACK-RED- BLACK		BLACK-RED- BLACK

Note: All pictures shown are for illustration purpose only. Actual product may vary due to product enhancement.*

